



INSTALLATION INSTRUCTIONS

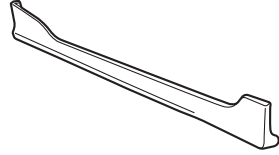
Accessory
SIDE UNDER SPOILERS
P/N 08F04-T2A-100

Application
2015 ACCORD
4-DOOR

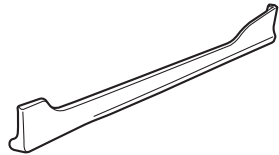
Publications No.
VERSION 1
Issue Date
AUG 2014

PARTS LIST

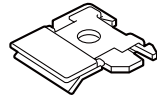
Right spoiler



Left spoiler



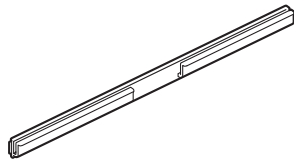
4 Flare nuts



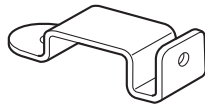
4 Self-tapping screws



4 Rails



2 Clamps



2 Bracket screws



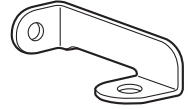
2 Bolts



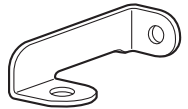
2 Washer-nuts



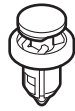
Right bracket A



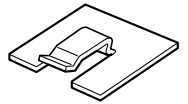
Left bracket A



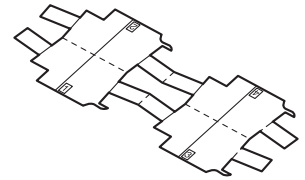
2 Clips



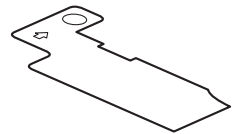
2 Brackets B



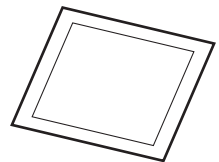
Template A



Template B



4 Alcohol swabs



2 Washers
(May not be used)



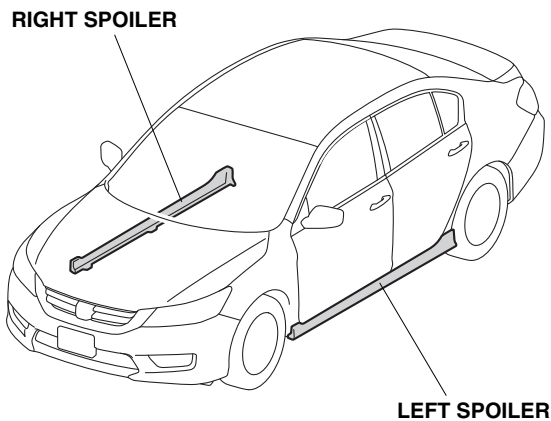
TOOL AND SUPPLIES REQUIRED

Phillips screwdriver
Masking tape
Scissors
Ruler
Soap
Ratchet
10 mm Socket
Torque wrench
10 mm Open end wrench
Felt-tip pen
Utility knife
Touch-up paint
Tape measure
Isopropyl alcohol
Shop towel

The following tool is available through the Honda Tool and Equipment Program. On the iN, click on: Service > Service Bay > Tool and Equipment Program, then enter the number under "Search." Or, call 888-424-6857.

- Rubber Roller (T/N MHLE54D)

Illustration of the Side Under Spoilers on the Vehicle



QB12718AG

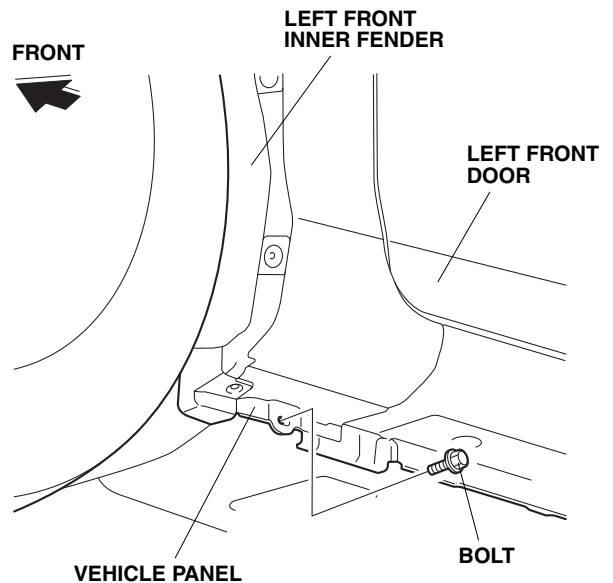
INSTALLATION

Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

NOTE:

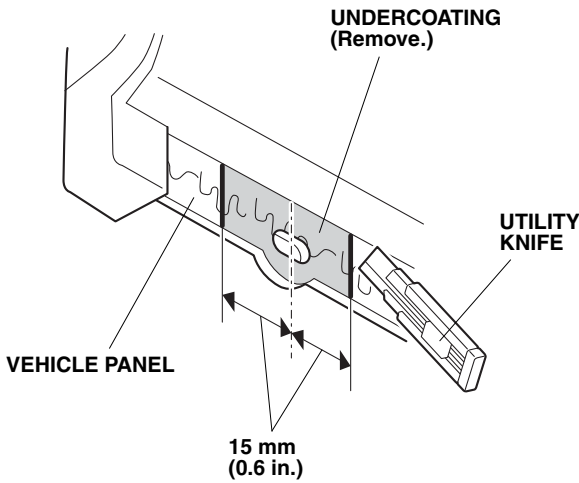
- Do not damage the paint finish.
- This kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the customer.

1. With the vehicle on a lift, locate and remove the bolt from the vehicle panel.



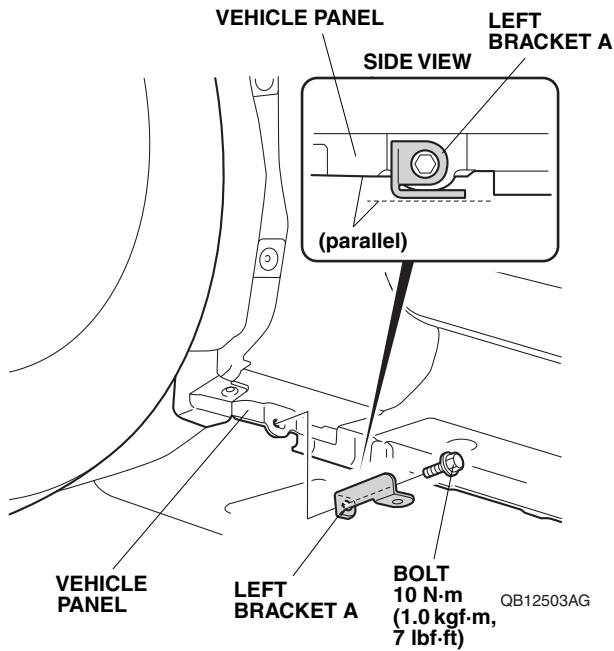
QB12501AG

- Using a utility knife, remove the undercoating at the measurement shown.



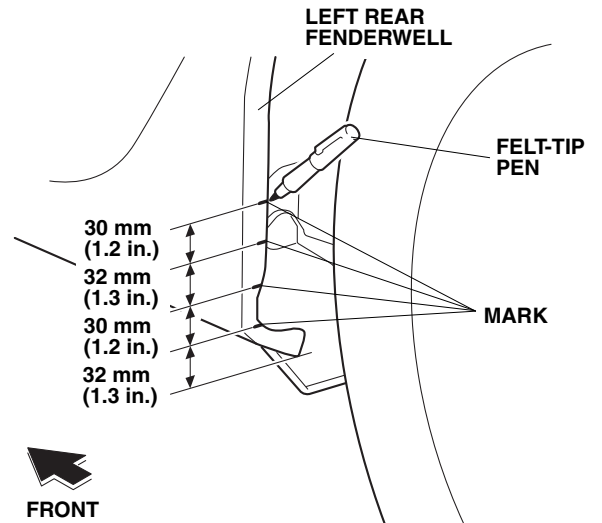
QB12502AG

- Apply touch-up paint to the area where you removed the undercoating, and allow it to dry thoroughly.
- Secure the left bracket A to the vehicle panel with the bolt removed in step 1. Torque the bolt to 10 N·m (1.0 kgf·m, 7 lbf·ft).



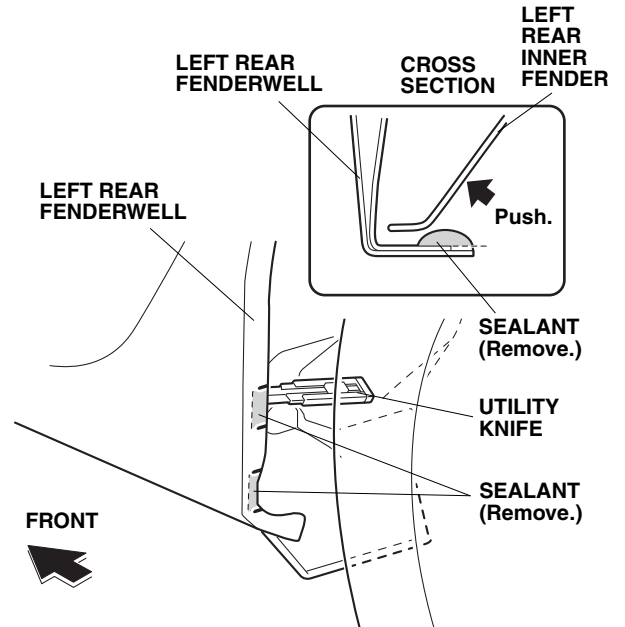
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- Using a felt-tip pen, mark the left rear fenderwell at the measurements shown.



QB40202BE

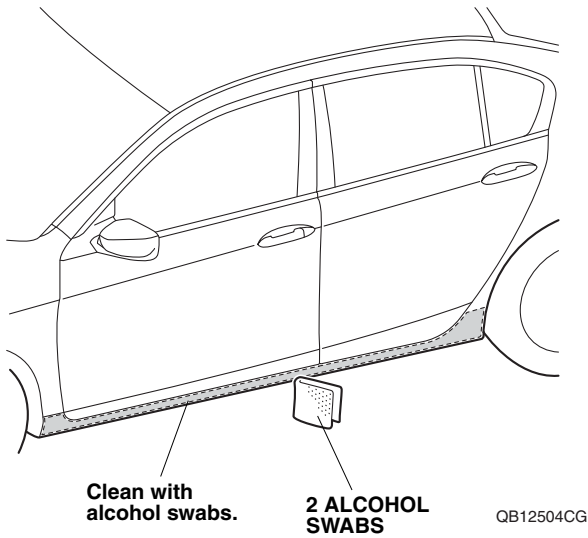
- Using an utility knife, remove any sealant on the inside of the fenderwell in the area shown. Be careful not to damage the paint finish.



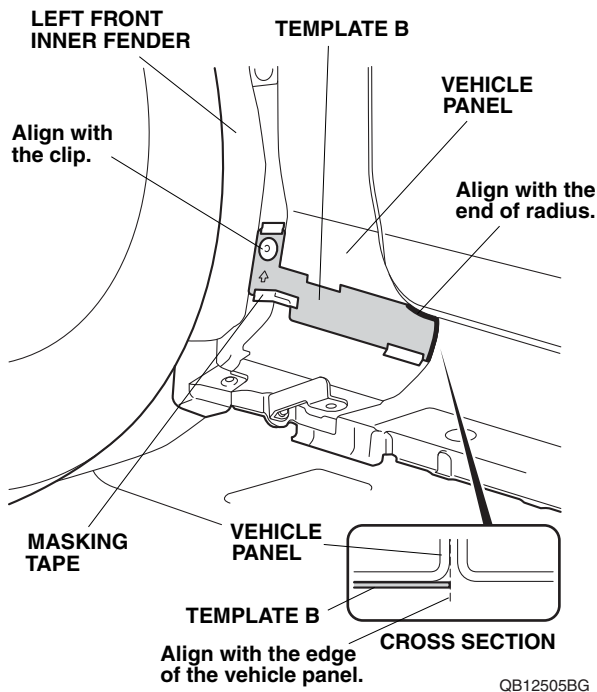
QB40203BE

- Apply touch-up paint to the area where you removed the sealant, and allow it to dry thoroughly.

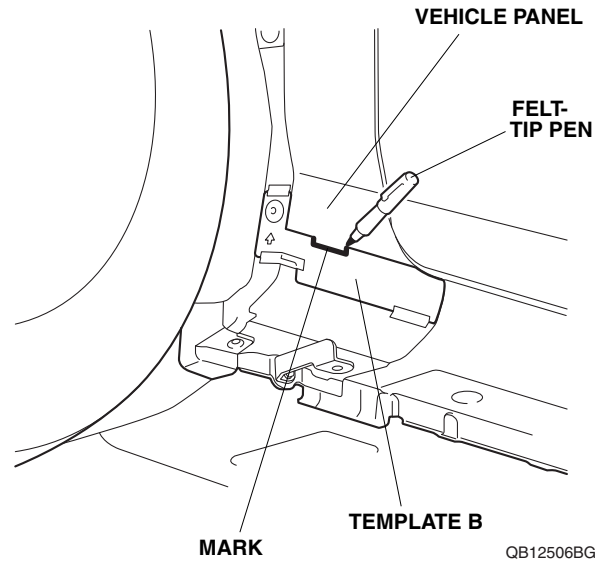
8. Using two alcohol swabs, thoroughly clean the body where the left spoiler will attach.



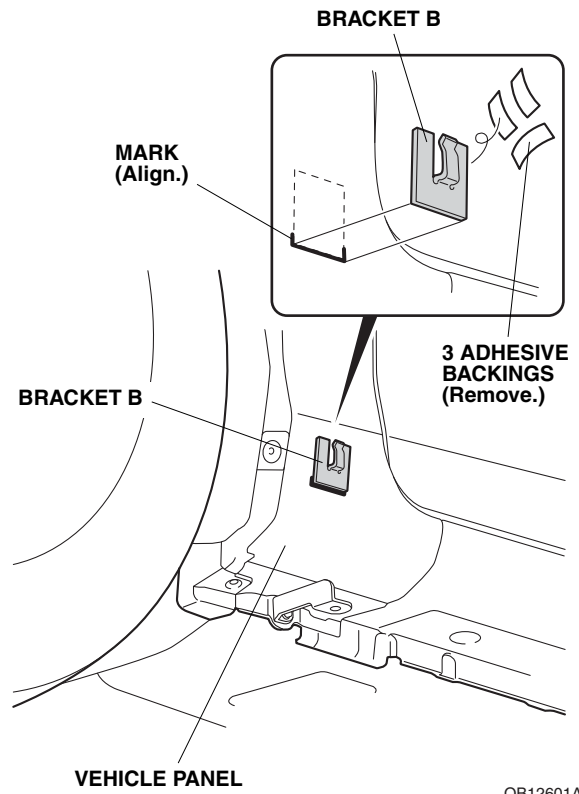
9. Place template B on the vehicle panel in the area shown, and attach it with masking tape.



10. Using a felt-tip pen, mark the vehicle panel in the area shown. Remove template B. Be careful not to damage the template. It will be used to mark the right side of the vehicle.

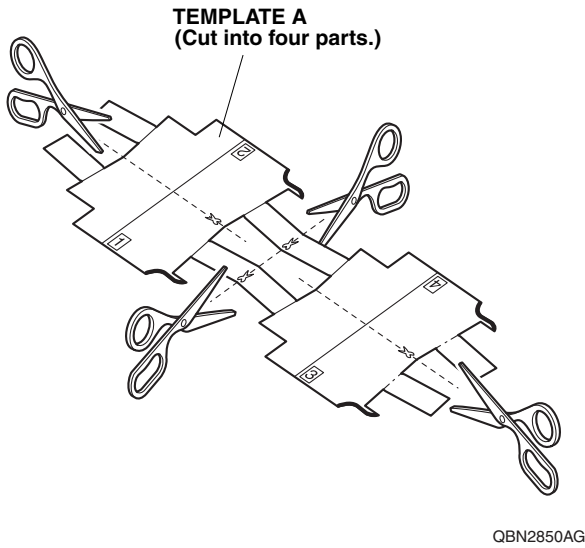


11. Remove the three adhesive backings from bracket B.



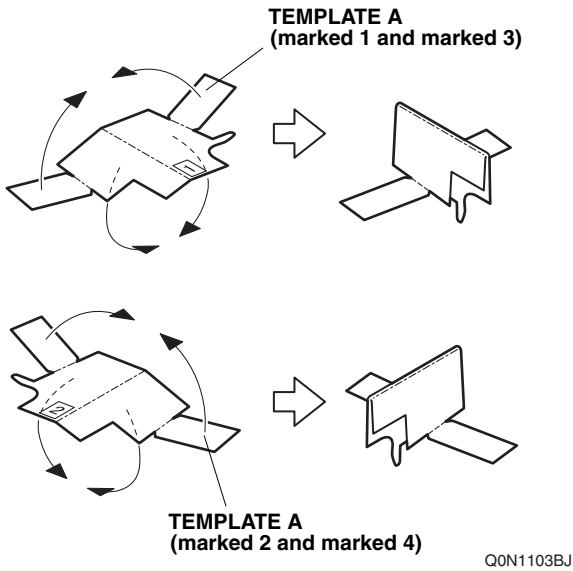
12. Align bracket B with the mark made in step 10, and attach it to the vehicle panel. Press and hold the bracket firmly against the vehicle for 30 seconds.

13. Using scissors, cut out template A.



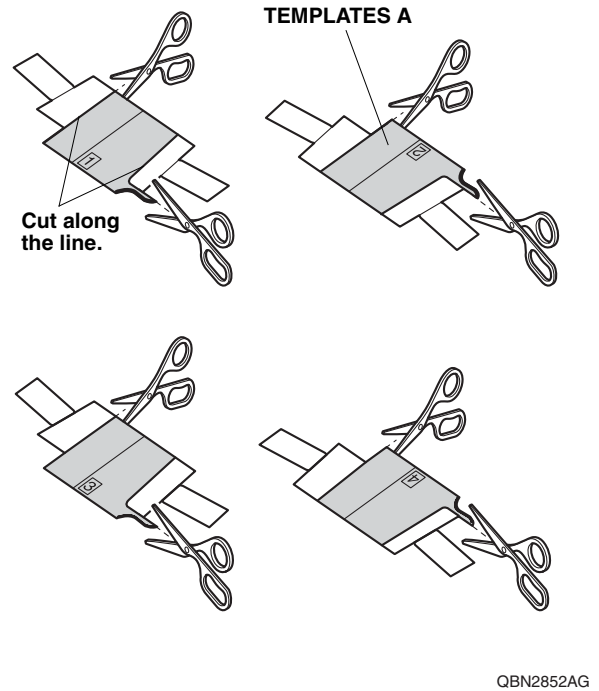
If the vehicle is equipped with accessory door lower trim, go to step 15; otherwise, continue with step 14.

14. Fold each part of template A as shown, then go to step 17.

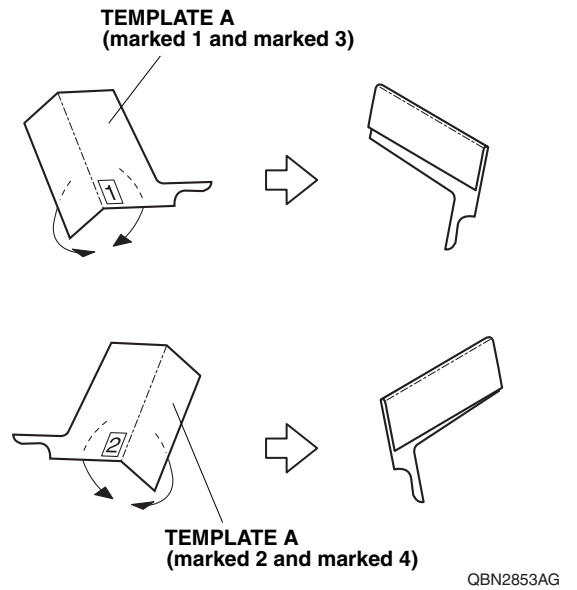


With accessory door lower trim

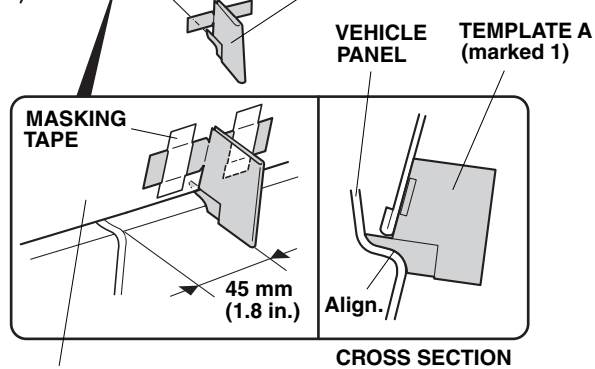
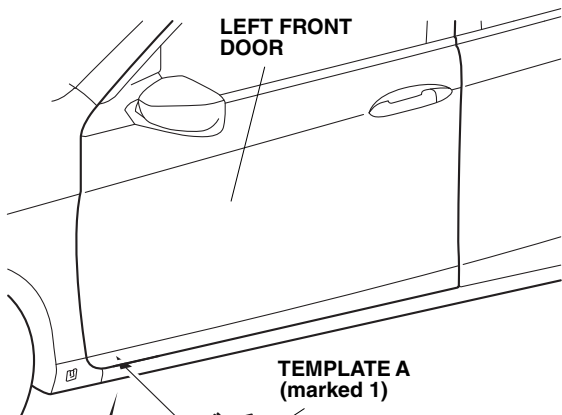
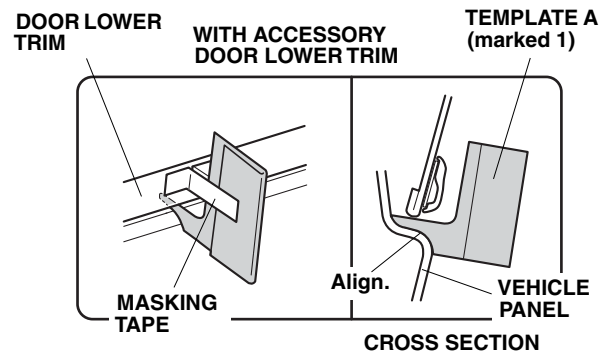
15. Using scissors, cut each part of template A along the printed line as shown.



16. Fold each part of template A as shown.



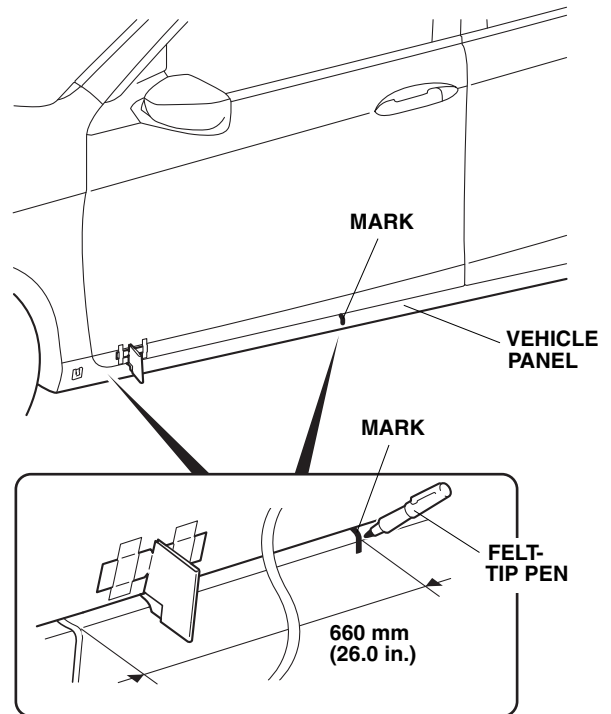
17. Place template A (marked 1) in the location shown. Align template A with the vehicle panel, lightly push down on the template, and attach it to the left front door with masking tape. Make sure there is no gap between the template and the vehicle panel.



LEFT FRONT DOOR

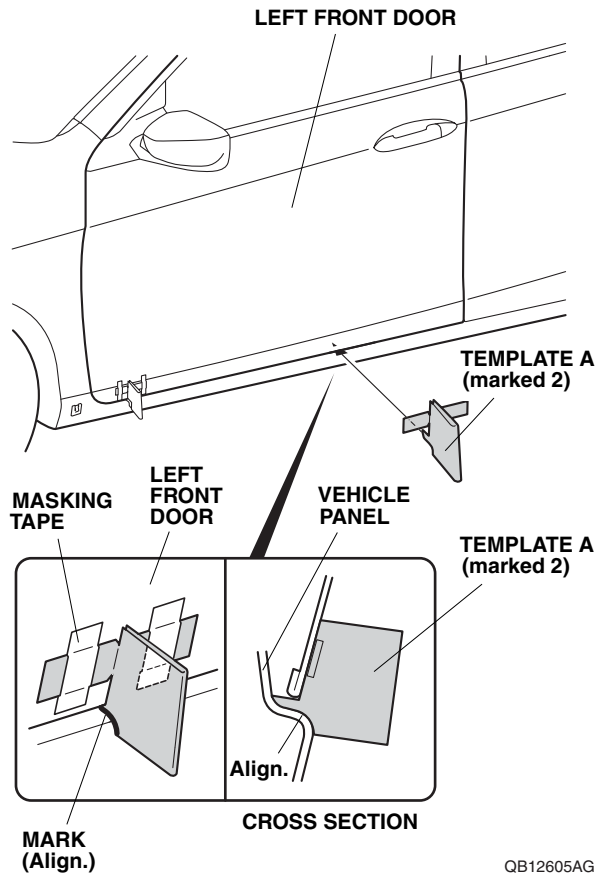
QD21810AA

18. Using a felt-tip pen, mark the vehicle panel at the measurement shown.

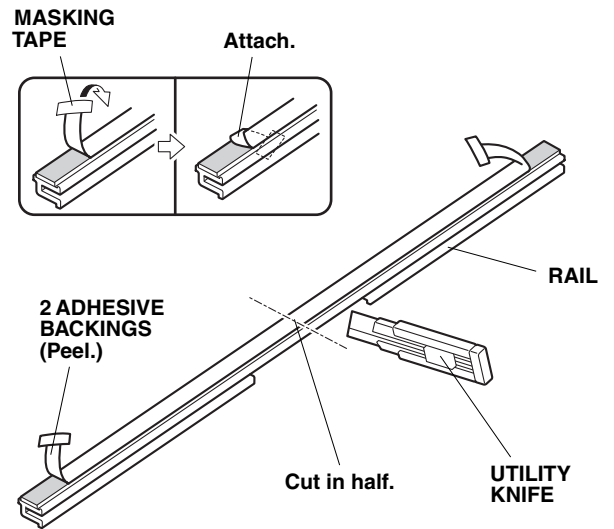


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19. Place template A (marked 2) into position at the location shown. Align template A with the vehicle panel, lightly push down on the template, and attach it to the left front door with masking tape. Make sure there is no gap between the template and the vehicle panel.



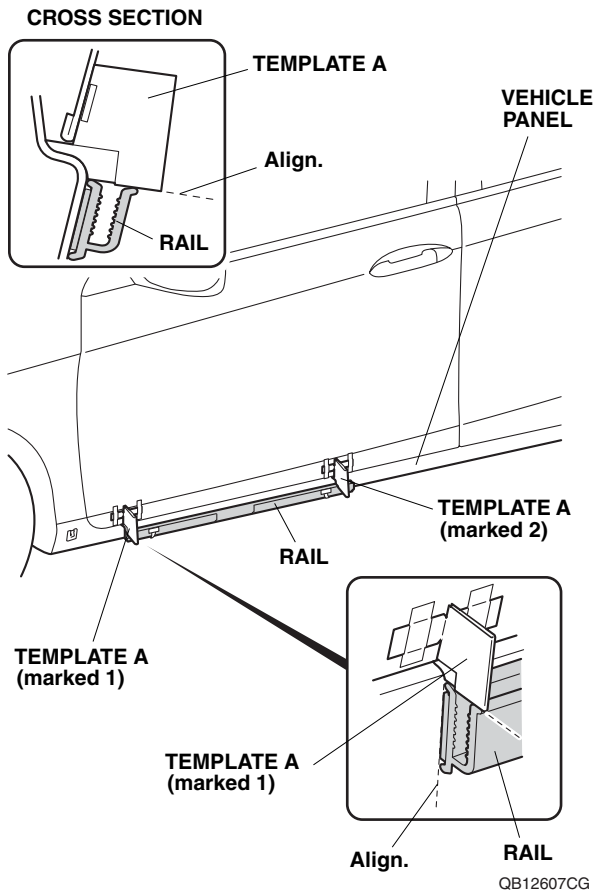
20. Using an utility knife, cut the adhesive backing on the rail in half.



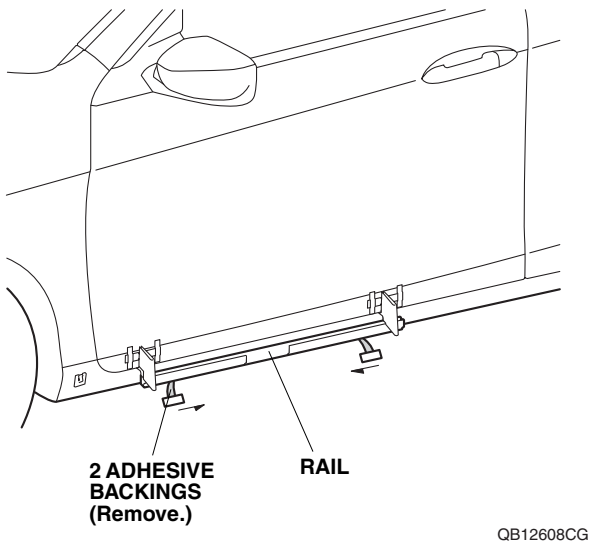
QB12606BG

21. Attach masking tape to the end of the adhesive backings, and attach them to the front surface of the rail as shown.

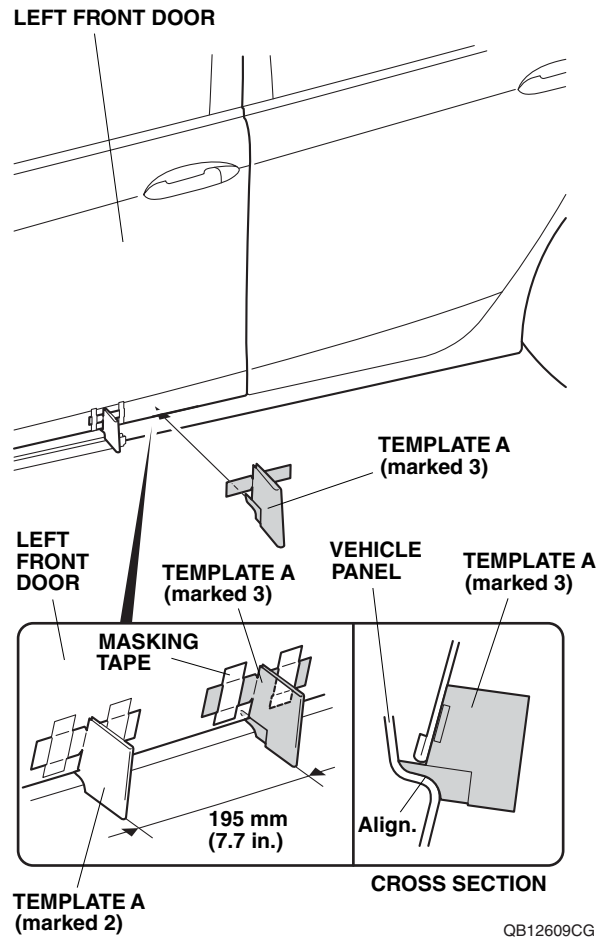
22. While holding the templates against the vehicle panel, align the rail with the templates as shown. Attach the rail to the vehicle panel.



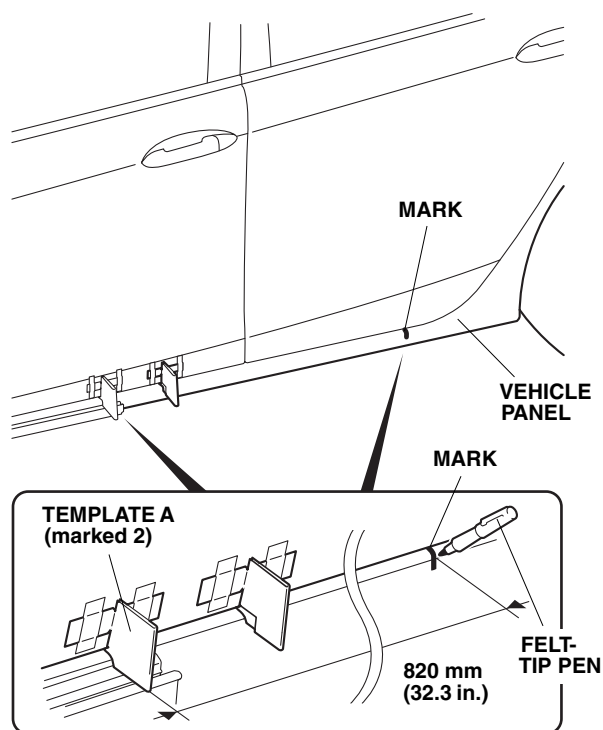
23. Make sure that the rail is aligned with each template, then carefully remove each adhesive backing.



24. Place template A (marked 3) in the location shown. Align template A with the vehicle panel; lightly push down on the template, and attach it to the left front door with masking tape. Make sure there is no gap between the template and the vehicle panel.

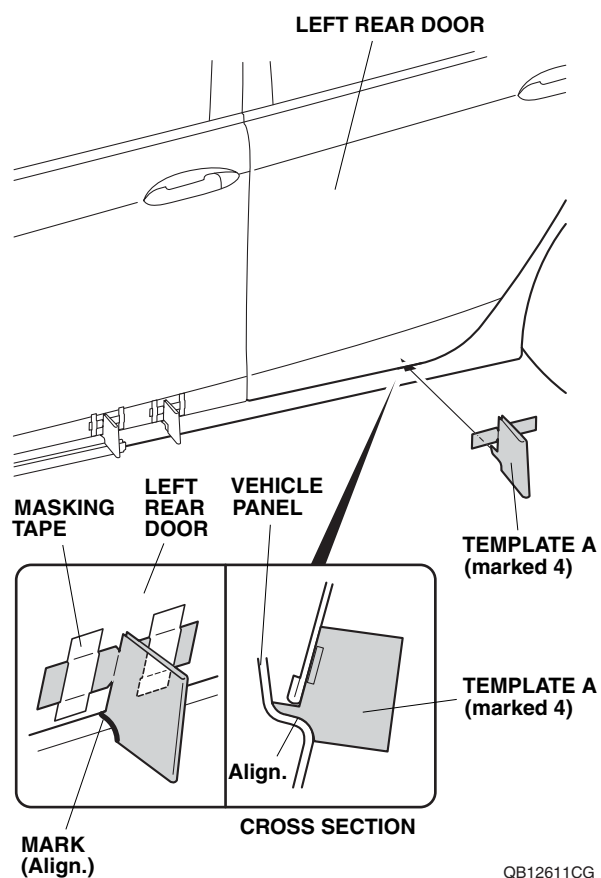


25. Using a felt-tip pen, mark the vehicle panel at the measurement shown.



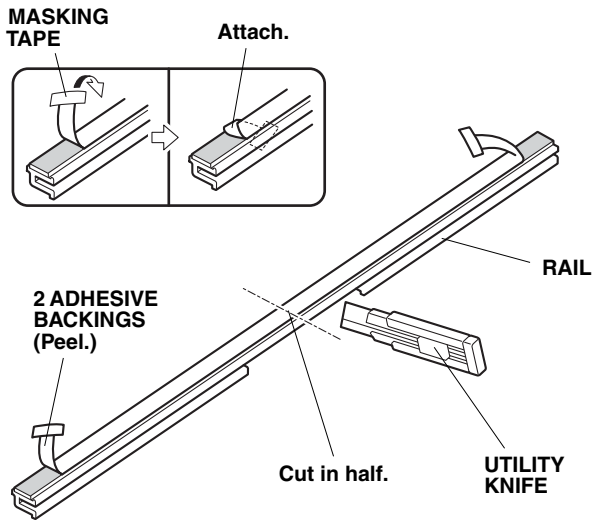
QB12610DG

26. Place template A (marked 4) into position at the location shown. Align template A with the vehicle panel; lightly push down on the template, and attach it to the left rear door with masking tape. Make sure there is no gap between the template and the vehicle panel.



QB12611CG

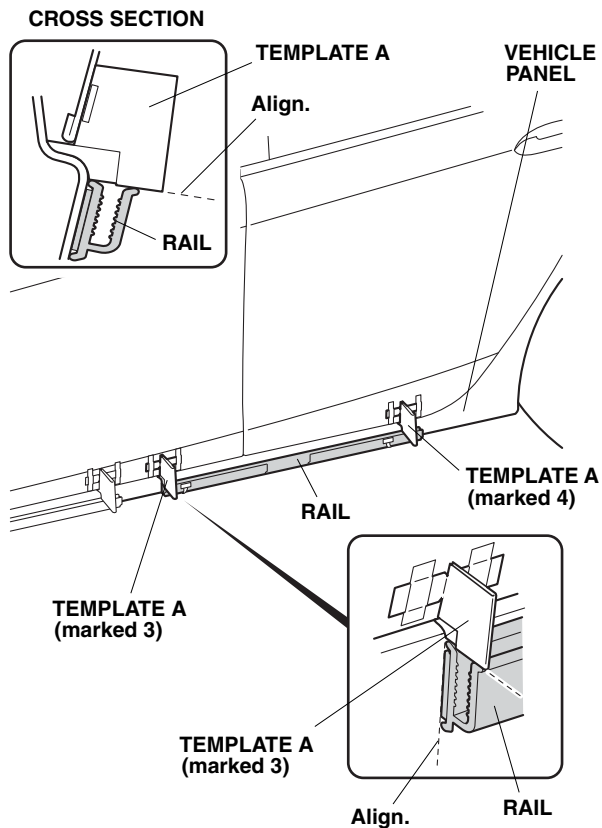
27. Using an utility knife, cut the adhesive backing on the rail in half.



QB12606BG

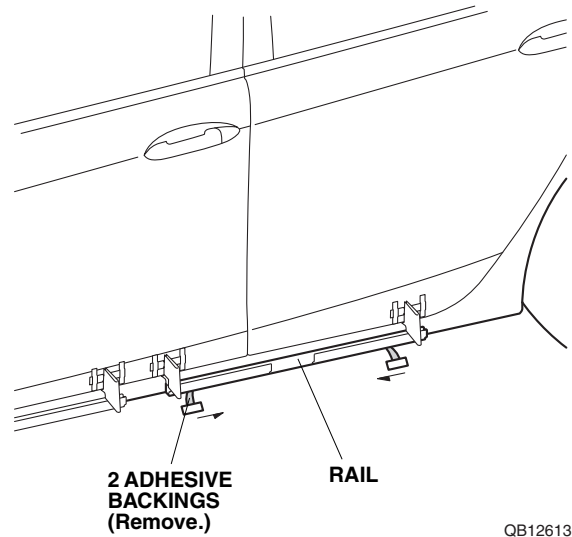
28. Attach masking tape to the end of the adhesive backings, and attach them to the front surface of the rail as shown.

29. While holding the templates against the vehicle panel, align the rail with the templates as shown. Attach the rail to the vehicle panel.



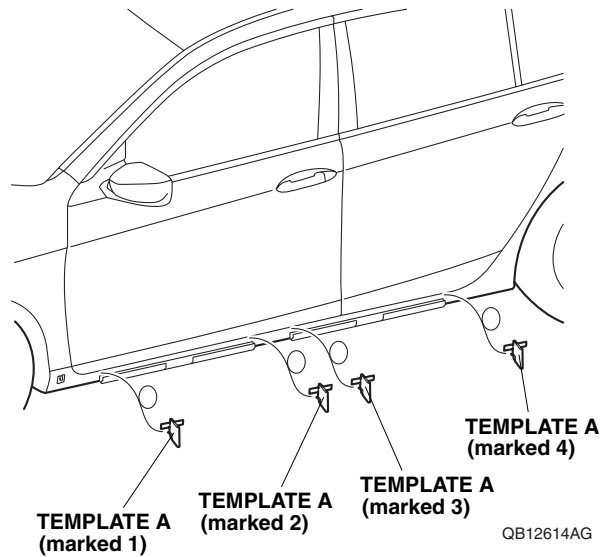
QB12612DG

30. Make sure that the rail is aligned with each template, then carefully remove each adhesive backing.



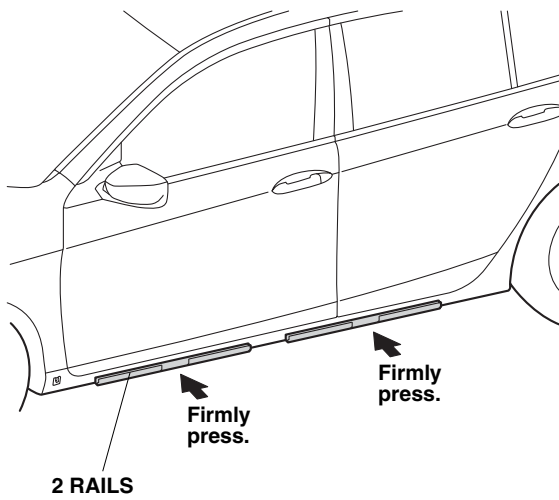
QB12613DG

31. Remove all four templates. Be careful not to damage the templates. They are also used to mark the right side of the vehicle.



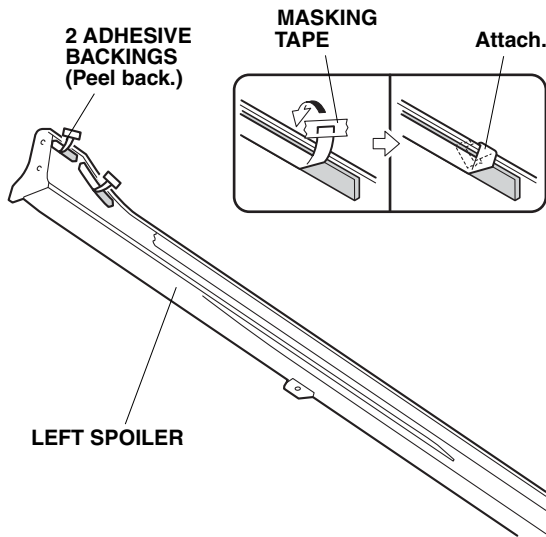
QB12614AG

32. Using the palm of your hand, firmly press the rails against the vehicle panel for 30 seconds. Remove the marks you made using isopropyl alcohol on a shop towel.



QB12616AG

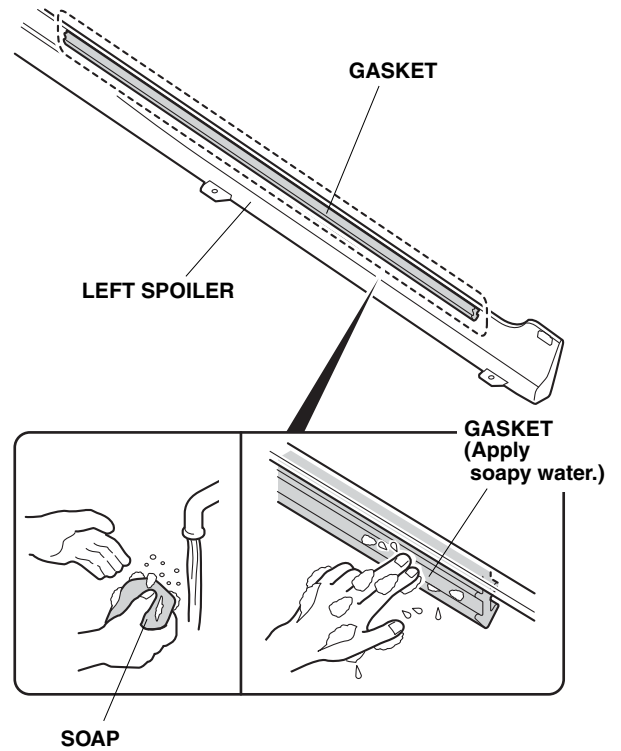
33. Attach masking tape to the ends of the adhesive backings, and attach them to the front surface of the left spoiler.



QB12701AG

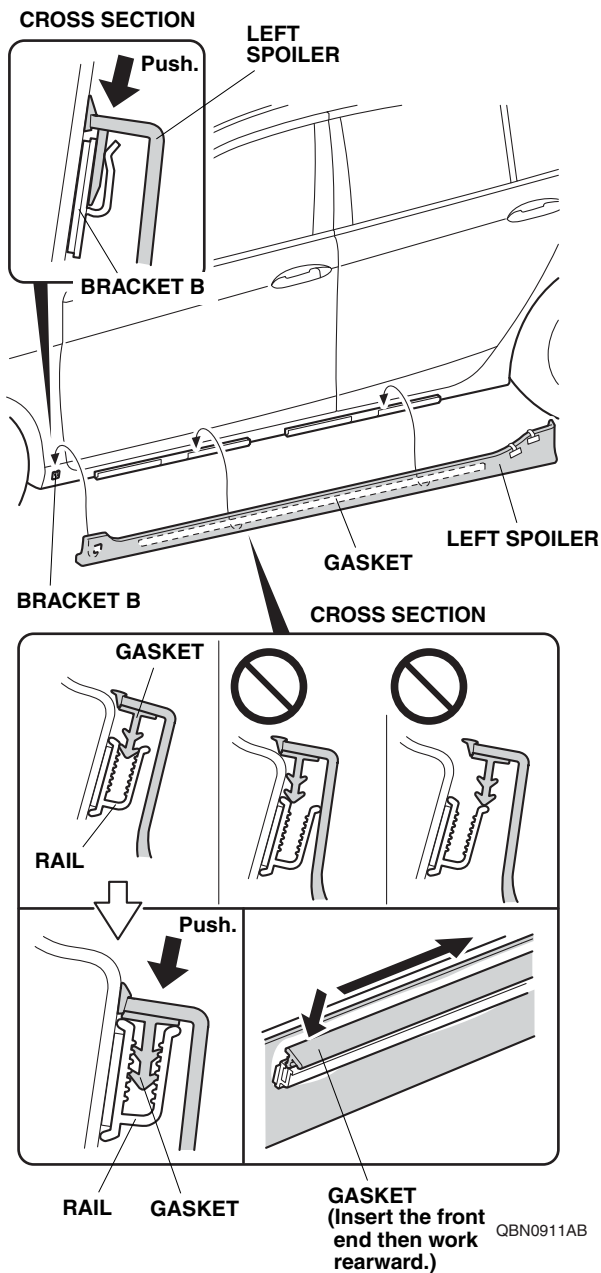
34. Using your hand, apply soapy water to the gasket on the left spoiler.

NOTE: Do not use an organic solvent (e.g. thinner, benzene, gasoline, etc.), acid or alkaline solution.

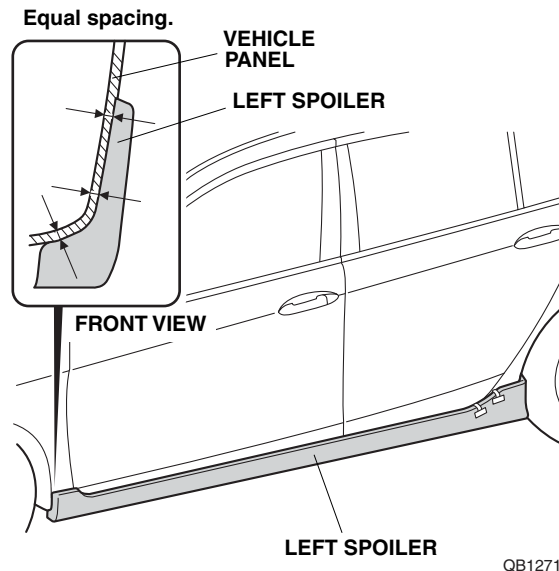


QB12702AG

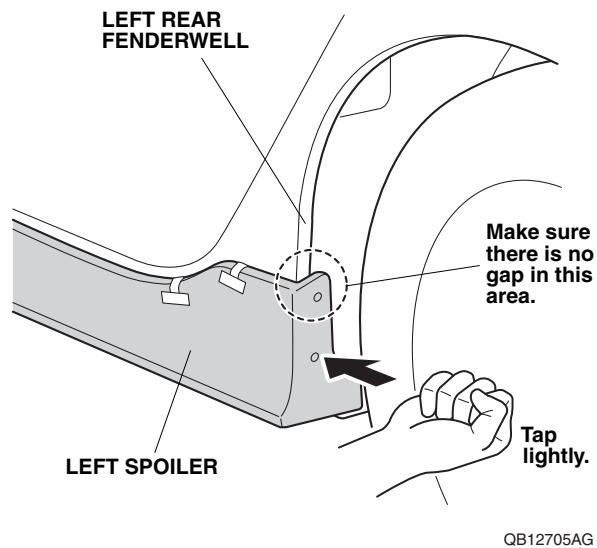
35. Secure the hook on the left spoiler to bracket B and align the gasket on the left spoiler with the rails. Insert the front end of the gasket into the rail first, then work rearward. Move the left spoiler up and down gently to make sure that the gasket is installed securely to the rails.
- NOTE: When installing the gasket to the rail, excessive force will damage the gasket and bracket.



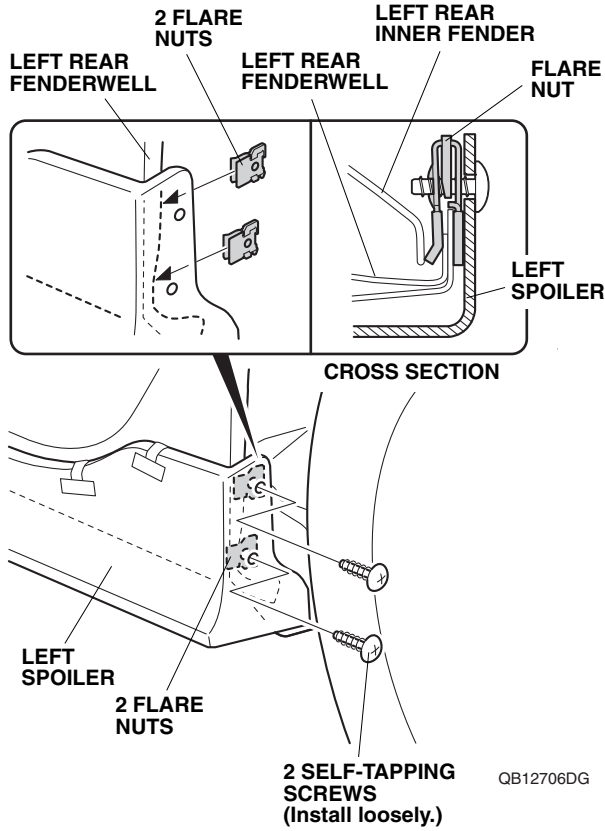
36. Adjust the gap in the area shown.



37. Lightly tap the left spoiler to remove any gap between the left spoiler and the left rear fenderwell.

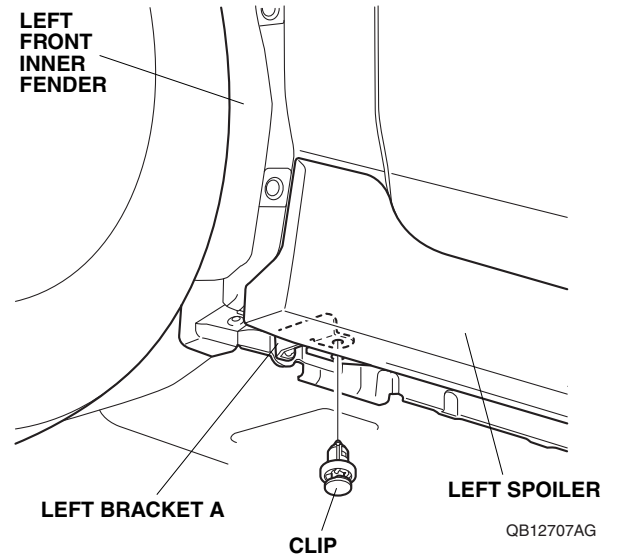


38. Install two flare nuts to the rear fender lip. Install the flare nuts in the correct position and orientation. Loosely install two self-tapping screws.

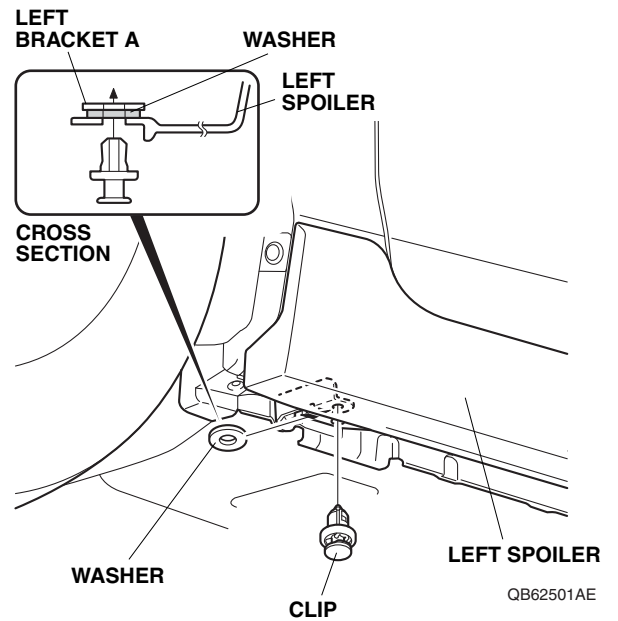


39. Secure the left spoiler to left bracket A.

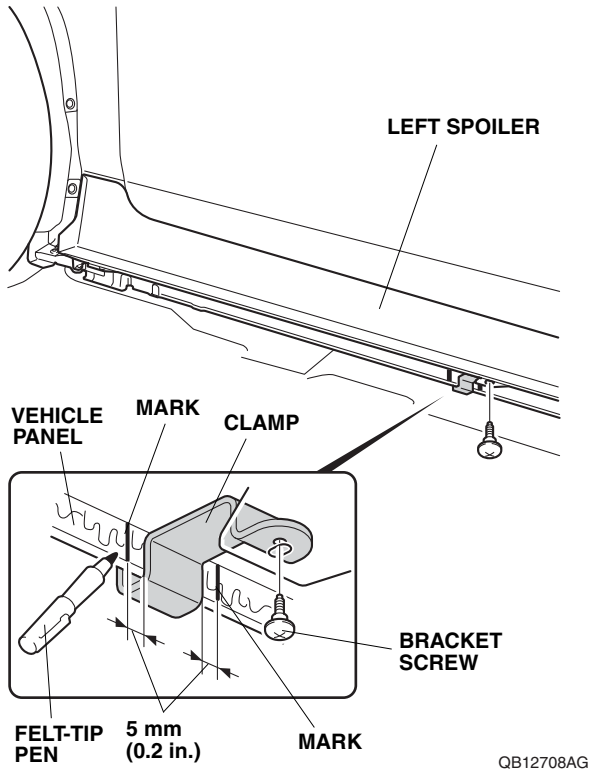
SAYAMA factory in JAPAN models: Use one clip.



MARYSVILLE factory in U.S.A. models: Use one washer and one clip.



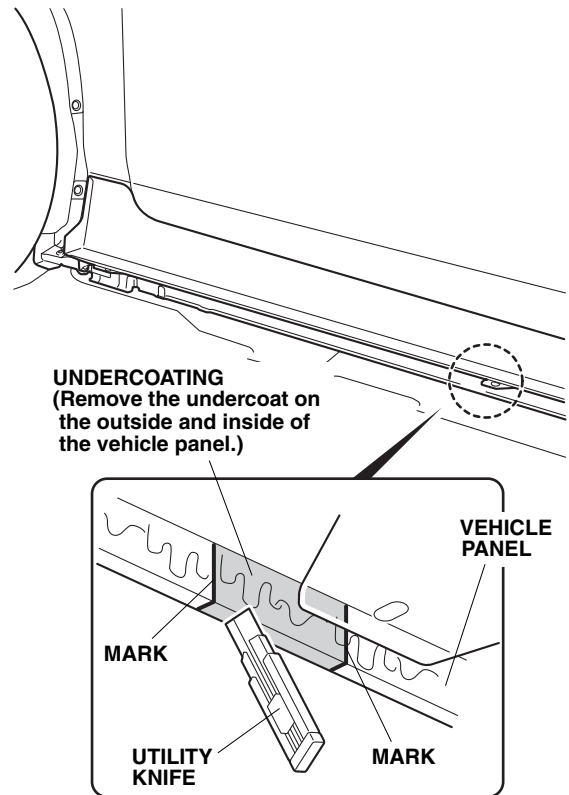
40. Install one clamp with the bracket screw.



QB12708AG

41. Using a felt-tip pen, mark the vehicle panel at the measurement shown.
 42. Remove the clamp and bracket screw.

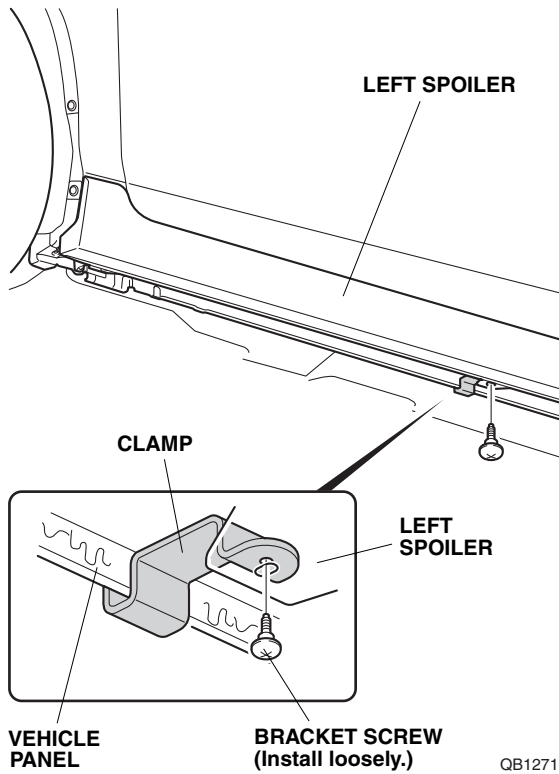
43. Using an utility knife, remove the undercoating in the area shown.



QB12709AG

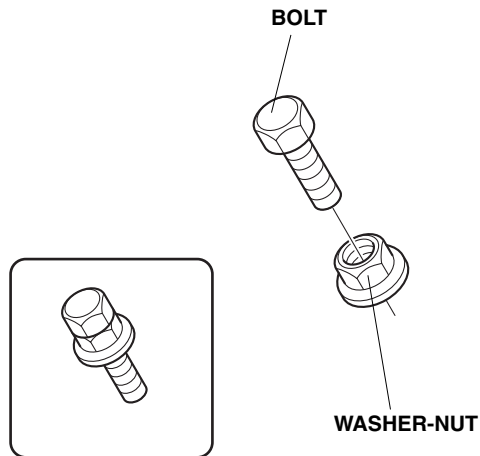
44. Apply touch-up paint to the area where you removed the undercoating, and allow it to dry thoroughly.

45. Install the clamp with the loosely-installed bracket screw.



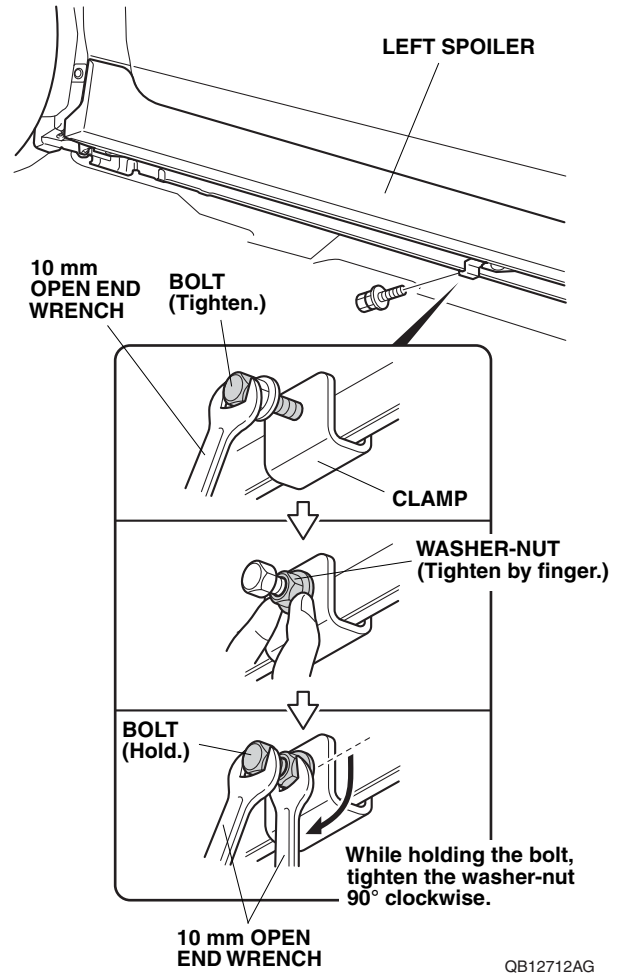
QB12710AG

46. Assemble one bolt and one washer-nut.



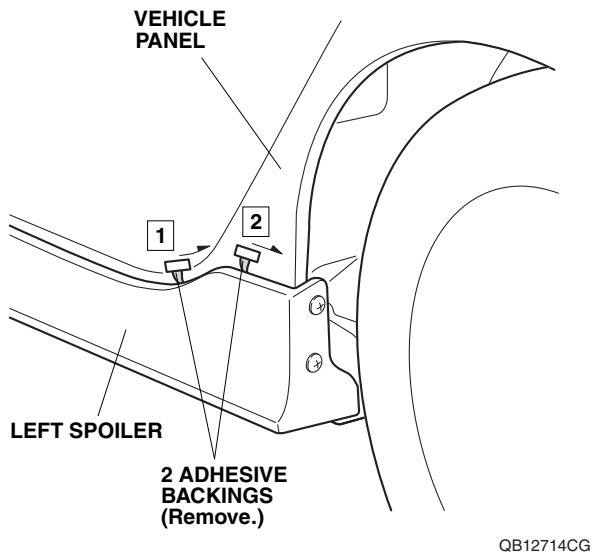
QB12711AG

47. Tighten the bolt into the clamp securely, then finger tighten the washer-nut against the clamp. While holding the bolt, tighten the washer-nut 90° clockwise.

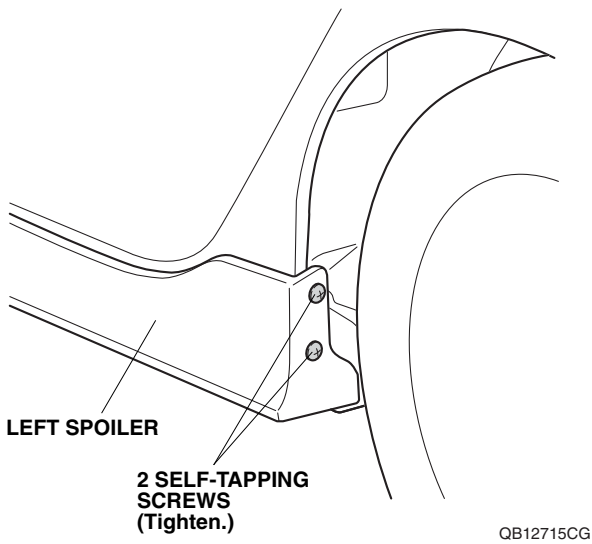


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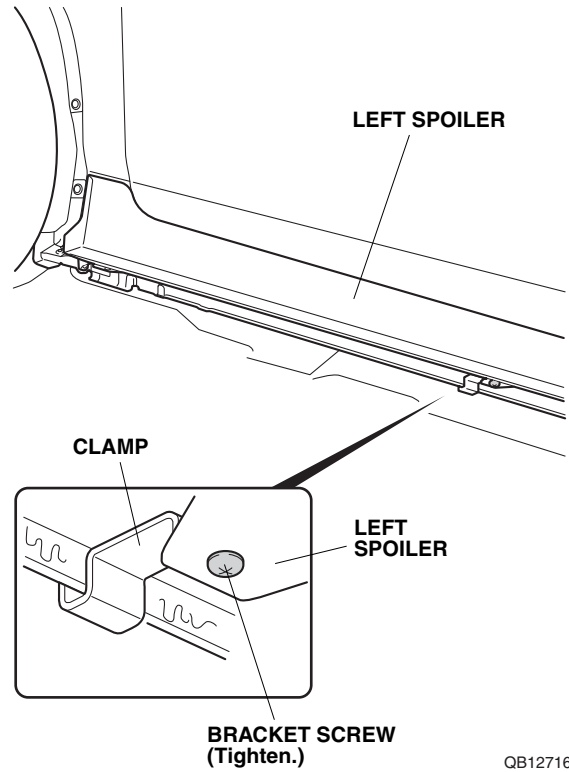
48. Remove the two rear adhesive backings in the order shown. Press the left spoiler firmly against the vehicle panel with the palms of your hand.



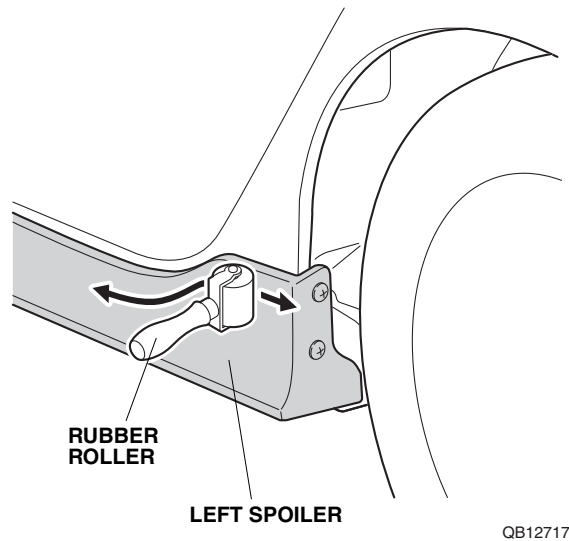
49. Tighten the two self-tapping screws.



50. Tighten the bracket screw.



51. Using a rubber roller, apply firm pressure while rolling, especially at the ends, to set the adhesive.



52. Repeat steps 1 through 51 to install the right spoiler on the right side of the vehicle.